

INSTALLATION INSTRUCTIONS

ABI LLC and Cleveland Wheel and Brake Kits 199-62, 199-62A, and 199-71

Release Number: B

Release Date: 8/14/2023



THIS MANUAL INCLUDES INFORMATION PROPRIETY TO ABI LLC. AND SHALL NOT
BE USED TO MANUFACTURE OR REPRODUCE ANY PART OR ASSEMBLY WITHOUT
THE PRIOR WRITTEN PERMISSION OF AIRFRAMES ALASKA.

These instructions are to be included in the aircraft maintenance material when Cleveland and ABI LLC. wheel and brake kits are installed.

The information contained in this manual supplements or supersedes the type design data only in those areas pertaining to this STC. For maintenance practices and procedures, not contained in this document, consult the maintenance material, or other information that was required by the applicable regulations under which this aircraft was type certified. An exemption does apply for all Piper J3 models. For wheels and brakes, all Piper J3 models should be maintained according to the PA-18 maintenance handbook.

Record of Revisions

Rev Level	Date	Page	Author	Explanation of Revisions
IR	6/6/2023	-	Jon Earl	Initial Release
A	6/20/2023	-	Jon Earl	Revised Document Title
B	8/14/2023	-	Jon Earl	Added J3 maintenance statement to Page 2

Distribution of Changes

A current copy of this manual will be maintained on the ABI, LLC website.

Introduction and Product Description:

ABI-199-62, ABI-199-62A, and ABI-199-71 heavy duty wheel and brake kits are direct replacements for the Cleveland 199-62, 199-62A, and 199-71 heavy duty wheel and brake kits.

These installation instructions outline how both kits should be installed and maintained for a variety of aircraft.

The wheels for the Cleveland 199-62, 199-62A, and 199-71 kits are cast magnesium whereas the ABL LLC. ABI-199-62, ABI-199-62A, and ABI-199-71 kits are cast aluminum.

Installation Instructions:

*Piper Aircraft with PA-18 Style Landing Gear with 1 ½ inch Axles
(Cleveland and ABI LLC. 199-62 and 199-62A kits)*

1. Raise the aircraft off the ground using applicable aircraft service manual guidance.
2. Install brake torque plate part number 707505401 for Cleveland kits and ABI-75-13600 for ABI LLC. kits. Ensure brake caliper alignment holes are oriented forward and face inboard. Bolts and nuts are not included with either Cleveland or ABI LLC. kits.
3. When installing tires on wheels, refer to Cleveland's installation instructions IM199-62 for 199-62 kits and IM199-62A for 199-62A kits for correct torque specifications.
4. Ensure bearings are lubricated and grease seals are installed.
5. Ensure inboard bearing stop is positioned on axle.
6. Slide wheel/tire assembly onto axle until inboard bearing sits against bearing stop.
7. Install/Torque axle nut to Cleveland's specification as outlined in their guidance. The axle nut is not included/provided with the Cleveland wheel kit for this application. If using old axle nuts, inspect for wear, cracks and overall condition.
8. Install brake assembly per Cleveland's installation manual guidance.
9. Connect lower brake line at brake fitting and bleed brakes per applicable aircraft service manual instructions.
10. Ensure wheel/brake assembly functions as per manufacturer's recommendations outlined in the Cleveland instruction manual for conversion kit 199-62 and 199-62A.
11. All above work to be completed in accordance with standard maintenance procedures per FAA AC 43-13-1B/2A.
12. Update aircraft weight and balance records, complete FAA Form 337, and make applicable aircraft log book entries.

Reference "Cleveland Wheels and Brakes, Technician's Service Guide", AWBTSG0001-24, Issue 24 or later revision, and the Piper Service Manual for Instructions for Continued Airworthiness.

Piper Aircraft with PA-18 Style Landing Gear with 1 ¼ inch Axles

(Cleveland and ABI LLC. 199-71 kit)

1. Raise the aircraft off the ground using applicable aircraft service manual guidance.
2. Install brake torque plate part number 707505401 for Cleveland kits and ABI-75-13600 for ABI LLC. kits. Ensure brake caliper alignment holes are oriented forward and face inboard. Bolts and nuts are not included with either Cleveland or ABI LLC. kits.
3. When installing tires on wheels, refer to Cleveland's installation instructions IM199-07100 for 199-71 kits for correct torque specifications.
4. Ensure bearings are lubricated and grease seals are installed.
5. Slide wheel/tire assembly onto axle until inboard bearing sits against a bearing stop.
6. Install/Torque axle nut to Cleveland's specification as outlined in their guidance. The axle nut is not included/provided with the Cleveland wheel kit for this application. If using old axle nuts, inspect for wear, cracks and overall condition.
7. Install brake assembly per Cleveland's installation manual guidance.
8. Connect lower brake line at brake fitting and bleed brakes per applicable aircraft service manual instructions.
9. Ensure wheel/brake assembly functions as per manufacturer's recommendations outlined in the Cleveland instruction manual for installation kit 199-71.
10. All above work to be completed in accordance with standard maintenance procedures per FAA AC 43-13-1B/2A.
11. Update aircraft weight and balance records, complete FAA Form 337, and make applicable aircraft log book entries.

Reference "Cleveland Wheels and Brakes, Technician's Service Guide", AWBTSG0001-24, Issue 24 or later revision, and Piper Service Manual for Instructions for Continued Airworthiness.

Cessna Aircraft Series

(Cleveland and ABI LLC. 199-62 and 199-62A kit)

Note: Both kits are not compatible with Cessna 172 tube gear models.

1. Raise the aircraft off the ground using applicable aircraft service manual guidance.
2. Install brake torque plate part number 707505401 for Cleveland kits and ABI-75-13600 for ABI LLC. kits. Ensure brake caliper alignment holes are oriented forward and face inboard. This may change on some Cessna aircraft. It is recommended to install new hardware. Refer to the appropriate Cessna maintenance manual for proper bolt torque and hardware requirements. Bolts and nuts are not included with either Cleveland or ABI LLC. kits.
3. When installing tires on wheels, refer to Cleveland's installation instructions IM199-62 for 199-62 kits and IM199-62A for 199-62A kits for correct torque specifications.
4. Ensure bearings are lubricated and grease seals are installed.
5. Ensure inboard bearing stop is positioned on axle.
6. Slide wheel/tire assembly onto axle until inboard bearing sits against a bearing stop.
7. Install/Torque axle nut to Cleveland's specification as outlined in their guidance. The axle nut is not included/provided with the Cleveland wheel kit for this application. If using old axle nuts, inspect for wear, cracks and overall condition.
8. Install brake assembly per Cleveland's installation manual guidance.
9. Connect lower brake line at brake fitting and bleed brakes per applicable aircraft service manual instructions.
10. Ensure wheel/brake assembly functions as per manufacturer's recommendations outlined in the Cleveland instruction manual for installation kit 199-62 and 199-62A.
11. All above work to be completed in accordance with standard maintenance procedures per FAA AC 43-13-1B/2A.
12. Update aircraft weight and balance records, complete FAA Form 337, and make applicable aircraft log book entries.

Reference "Cleveland Wheels and Brakes, Technician's Service Guide", AWBTSG0001-24, Issue 24 or later revision, and Cessna Service Manual for Instructions for Continued Airworthiness.

American Champion Aircraft Series

(Cleveland and ABI LLC. 199-62 and 199-62A kit)

Note: Wheels and brake kits are currently only compatible with 8GCBC, 7GCBC, 7GCAA, and 7ECA spring gear models and oleo gear models in conjunction with GSD Systems STC# SA02529AK and the 6-hole axle flange configuration. Refer to Scott drawing 4-2042 for spring gear model installation.

1. Raise the aircraft off the ground using applicable aircraft service manual guidance.
2. Install brake torque plate part number 707505401 for Cleveland kits and ABI-75-13600 for ABI LLC. kits. Ensure brake caliper alignment holes are oriented forward and face inboard. Bolts and nuts are not included with either Cleveland or ABI LLC. kits.
3. When installing tires on wheels, refer to Cleveland's installation instructions IM199-62 for 199-62 kits and IM199-62A for 199-62A kits for correct torque specifications.
4. Ensure bearings are lubricated and grease seals are installed.
5. Ensure inboard bearing stop is positioned on axle.
6. Slide wheel/tire assembly onto axle until inboard bearing sits against bearing stop.
7. Install/Torque axle nut to Cleveland's specification as outlined in their guidance. The axle nut is not included/provided with the Cleveland wheel kit for this application. If using old axle nuts, inspect for wear, cracks and overall condition.
8. Install brake assembly per Cleveland's installation manual guidance.
9. Connect lower brake line at brake fitting and bleed brakes per applicable aircraft service manual instructions.
10. Ensure wheel/brake assembly functions as per manufacturer's recommendations outlined in the Cleveland instruction manual for conversion kit 199-62 and 199-62A.
11. All above work to be completed in accordance with standard maintenance procedures per FAA AC 43-13-1B/2A.
12. Update aircraft weight and balance records, complete FAA Form 337, and make applicable aircraft log book entries.

Reference "Cleveland Wheels and Brakes, Technician's Service Guide", AWBTSG0001-24, Issue 24 or later revision, and the American Champion Service Manual for Instructions for Continued Airworthiness.

Maule Aircraft Series

(Cleveland and ABI LLC. 199-62 and 199-62A kit)

1. Raise the aircraft off the ground using applicable aircraft service manual guidance.
2. Install brake torque plate part number 707505401 for Cleveland kits and ABI-75-13600 for ABI LLC. kits. Note: M-8 and M-9 models will need to use stock Maule torque plates. Ensure brake caliper alignment holes are oriented forward and face inboard. Bolts and nuts are not included with either Cleveland or ABI LLC. kits.
3. When installing tires on wheels, refer to Cleveland's installation instructions IM199-62 for 199-62 kits and IM199-62A for 199-62A kits for correct torque specifications.
4. Ensure bearings are lubricated and grease seals are installed.
5. Ensure inboard bearing stop is positioned on axle.
6. Slide wheel/tire assembly onto axle until inboard bearing sits against bearing stop.
7. Install/Torque axle nut to Cleveland's specification as outlined in their guidance. The axle nut is not included/provided with the Cleveland wheel kit for this application. If using old axle nuts, inspect for wear, cracks and overall condition.
8. Install brake assembly per Cleveland's installation manual guidance.
9. Connect lower brake line at brake fitting and bleed brakes per applicable aircraft service manual instructions.
10. Ensure wheel/brake assembly functions as per manufacturer's recommendations outlined in the Cleveland instruction manual for conversion kit 199-62 and 199-62A.
11. All above work to be completed in accordance with standard maintenance procedures per FAA AC 43-13-1B/2A.
12. Update aircraft weight and balance records, complete FAA Form 337, and make applicable aircraft log book entries.

Reference "Cleveland Wheels and Brakes, Technician's Service Guide", AWBTSG0001-24, Issue 24 or later revision, and the Maule Service Manual for Instructions for Continued Airworthiness.

Helio Aircraft Series

(Cleveland and ABI LLC. 199-62 and 199-62A kit)

1. Raise the aircraft off the ground using applicable aircraft service manual guidance.
2. Install Helio brake torque plate part number 75-15A. Ensure brake caliper alignment holes are oriented forward and face inboard. Bolts and nuts are not included with either Cleveland or ABI LLC. kits.
3. When installing tires on wheels, refer to Cleveland's installation instructions IM199-62 for 199-62 kits and IM199-62A for 199-62A kits for correct torque specifications.
4. Ensure bearings are lubricated and grease seals are installed.
5. Ensure inboard bearing stop is positioned on axle.
6. Slide wheel/tire assembly onto axle until inboard bearing sits against bearing stop.
7. Install/Torque axle nut to Cleveland's specification as outlined in their guidance. The axle nut is not included/provided with the Cleveland wheel kit for this application. If using old axle nuts, inspect for wear, cracks and overall condition.
8. Install brake assembly per Cleveland's installation manual guidance.
9. Connect lower brake line at brake fitting and bleed brakes per applicable aircraft service manual instructions.
10. Ensure wheel/brake assembly functions as per manufacturer's recommendations outlined in the Cleveland instruction manual for conversion kit 199-62 and 199-62A.
11. All above work to be completed in accordance with standard maintenance procedures per FAA AC 43-13-1B/2A.
12. Update aircraft weight and balance records, complete FAA Form 337, and make applicable aircraft log book entries.

Reference "Cleveland Wheels and Brakes, Technician's Service Guide", AWBTSG0001-24, Issue 24 or later revision, and the Helio Courier Service Manual for Instructions for Continued Airworthiness.

Topcub Aircraft Inc./Cubcrafters Inc. Aircraft Series with 1 ¼ Axles
(Cleveland and ABI LLC. 199-71 kit)

1. Raise the aircraft off the ground using applicable aircraft service manual guidance.
2. Install brake torque plate part number 707505401 for Cleveland kits and ABI-75-13600 for ABI LLC. kits. Ensure brake caliper alignment holes are oriented forward and face inboard. Bolts and nuts are not included with either Cleveland or ABI LLC. kits.
3. When installing tires on wheels, refer to Cleveland's installation instructions IM199-07100 for 199-71 kits for correct torque specifications.
4. Ensure bearings are lubricated and grease seals are installed.
5. Slide wheel/tire assembly onto axle until inboard bearing sits against a bearing stop.
6. Install/Torque axle nut to Cleveland's specification as outlined in their guidance. The axle nut is not included/provided with the Cleveland wheel kit for this application. If using old axle nuts, inspect for wear, cracks and overall condition.
7. Install brake assembly per Cleveland's installation manual guidance.
8. Connect lower brake line at brake fitting and bleed brakes per applicable aircraft service manual instructions.
9. Ensure wheel/brake assembly functions as per manufacturer's recommendations outlined in the Cleveland instruction manual for installation kit 199-71.
10. All above work to be completed in accordance with standard maintenance procedures per FAA AC 43-13-1B/2A.
11. Update aircraft weight and balance records, complete FAA Form 337, and make applicable aircraft log book entries.

Reference "Cleveland Wheels and Brakes, Technician's Service Guide", AWBTSG0001-24, Issue 24 or later revision, and Topcub/Cubcrafters Service Manual for Instructions for Continued Airworthiness.

Topcub Aircraft Inc./Cubcrafters Inc. Aircraft Series with 1 ½ Axles
(Cleveland and ABI LLC. 199-62 and 199-62A kit)

1. Raise the aircraft off the ground using applicable aircraft service manual guidance.
2. Install brake torque plate part number 707505401 for Cleveland kits and ABI-75-13600 for ABI LLC. kits. Ensure brake caliper alignment holes are oriented forward and face inboard. Bolts and nuts are not included with either Cleveland or ABI LLC. kits.
3. When installing tires on wheels, refer to Cleveland's installation instructions IM199-62 for 199-62 kits and IM199-62A for 199-62A kits for correct torque specifications.
4. Ensure bearings are lubricated and grease seals are installed.
5. Ensure inboard bearing stop is positioned on axle.
6. Slide wheel/tire assembly onto axle until inboard bearing sits against bearing stop.
7. Install/Torque axle nut to Cleveland's specification as outlined in their guidance. The axle nut is not included/provided with the Cleveland wheel kit for this application. If using old axle nuts, inspect for wear, cracks and overall condition.
8. Install brake assembly per Cleveland's installation manual guidance.
9. Connect lower brake line at brake fitting and bleed brakes per applicable aircraft service manual instructions.
10. Ensure wheel/brake assembly functions as per manufacturer's recommendations outlined in the Cleveland instruction manual for conversion kit 199-62 and 199-62A.
11. All above work to be completed in accordance with standard maintenance procedures per FAA AC 43-13-1B/2A.
12. Update aircraft weight and balance records, complete FAA Form 337, and make applicable aircraft log book entries.

Reference "Cleveland Wheels and Brakes, Technician's Service Guide", AWBTSG0001-24, Issue 24 or later revision, and the Topcub/Cubcrafters Service Manual for Instructions for Continued Airworthiness.

Aviat Husky Aircraft Series

(Cleveland and ABI LLC. 199-71 kit)

1. Raise the aircraft off the ground using applicable aircraft service manual guidance.
2. Install brake torque plate part number 707505401 for Cleveland kits and ABI-75-13600 for ABI LLC. kits. Ensure brake caliper alignment holes are oriented forward and face inboard. Bolts and nuts are not included with either Cleveland or ABI LLC. kits.
3. When installing tires on wheels, refer to Cleveland's installation instructions IM199-07100 for 199-71 kits for correct torque specifications.
4. Ensure bearings are lubricated and grease seals are installed.
5. Slide wheel/tire assembly onto axle until inboard bearing sits against a bearing stop.
6. Install/Torque axle nut to Cleveland's specification as outlined in their guidance. The axle nut is not included/provided with the Cleveland wheel kit for this application. If using old axle nuts, inspect for wear, cracks and overall condition.
7. Install brake assembly per Cleveland's installation manual guidance.
8. Connect lower brake line at brake fitting and bleed brakes per applicable aircraft service manual instructions.
9. Ensure wheel/brake assembly functions as per manufacturer's recommendations outlined in the Cleveland instruction manual for installation kit 199-71.
10. All above work to be completed in accordance with standard maintenance procedures per FAA AC 43-13-1B/2A.
11. Update aircraft weight and balance records, complete FAA Form 337, and make applicable aircraft log book entries.

Reference "Cleveland Wheels and Brakes, Technician's Service Guide", AWBTSG0001-24, Issue 24 or later revision, and the Aviat Husky Service Manual for Instructions for Continued Airworthiness.

GippsAero GA8 Airvan

(Cleveland and ABI LLC. 199-62 and 199-62A kit)

1. Raise the aircraft off the ground using applicable aircraft service manual guidance.
2. Install GippsAero brake torque plate part number GA200-321001-079. Ensure brake caliper alignment holes are oriented forward and face inboard. Bolts and nuts are not included with either Cleveland or ABI LLC. kits.
3. When installing tires on wheels, refer to Cleveland's installation instructions IM199-62 for 199-62 kits and IM199-62A for 199-62A kits for correct torque specifications.
4. Ensure bearings are lubricated and grease seals are installed.
5. Ensure inboard bearing stop is positioned on axle.
6. Slide wheel/tire assembly onto axle until inboard bearing sits against bearing stop.
7. Install/Torque axle nut to Cleveland's specification as outlined in their guidance. The axle nut is not included/provided with the Cleveland wheel kit for this application. If using old axle nuts, inspect for wear, cracks and overall condition.
8. Install brake assembly per Cleveland's installation manual guidance.
9. Connect lower brake line at brake fitting and bleed brakes per applicable aircraft service manual instructions.
10. Ensure wheel/brake assembly functions as per manufacturer's recommendations outlined in the Cleveland instruction manual for conversion kit 199-62 and 199-62A.
11. All above work to be completed in accordance with standard maintenance procedures per FAA AC 43-13-1B/2A.
12. Update aircraft weight and balance records, complete FAA Form 337, and make applicable aircraft log book entries.

Reference "Cleveland Wheels and Brakes, Technician's Service Guide", AWBTSG0001-24, Issue 24 or later revision, and the GippsAero GA8 Airvan Service Manual for Instructions for Continued Airworthiness.

Weight and Balance

Weigh existing wheels and brakes. Subtract new weights to derive weight increase created by the kit installation. Multiply weight increase by applicable aircraft moment and revise weight and balance information in logbook.

Cleveland 199-62

New installed (per gear leg)

Wheel assy7.25 lbs.

Brake assy3.02 lbs.

Total10.27 lbs.

Cleveland 199-62A

New installed (per gear leg)

Wheel assy8.70 lbs.

Brake assy3.00 lbs.

Total11.70 lbs.

Cleveland 199-71

New installed (per gear leg)

Wheel assy6.54 lbs.

Brake assy2.48 lbs.

Total9.02 lbs.

Alaskan Bushwheels ABI-199-62

New installed (per gear leg)

Wheel assy9.40 lbs.

Brake assy3.02 lbs.

Total12.42 lbs.

Alaskan Bushwheels ABI-199-62A

New installed (per gear leg)

Wheel assy10.80 lbs.

Brake assy 3.00 lbs.

Total13.8 lbs.

Alaskan Bushwheels ABI-199-71

New installed (per gear leg)

Wheel assy 8.40 lbs.

Brake assy 2.48 lbs.

Total 10.88 lbs.

Troubleshooting

To be updated with common Problems and Corrections, if necessary, when and if they arise when more assemblies are installed in the field.

Engineering Changes and Amendments

If a change or amendment is made to the design, components, or procedures contained within this manual or STC that affect airworthiness of the installation, ABI LLC. will notify the recorded owners in writing of the affected element(s) and provide necessary data for compliance.

Cleveland Wheel and Brake Kit Assembly Drawings

Cleveland 199-62, 199-62A, and 199-71 assembly drawings can be found in the Cleveland 199-62, 199-62A, and 199-71 installation manuals.

ABI LLC. Wheel and Brake Kit Assembly Drawings

ITEM	PART NUMBER	DESCRIPTION	QTY
1	ABI-30-52-I	BRAKE ASSEMBLY	2
2	ABI-40-75-D	WHEELASSY: 1.5" AXLE, 3 BOLT	2

DATE	REV	DESCRIPTION	DATE	APPROVED

NOTES:

1. ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED ARE IN INCHES AND DECIMAL FRACTIONS THEREOF. ALL DIMENSIONS SHALL BE TO UNLESS OTHERWISE SPECIFIED.

2. DIMENSIONS ARE TO BE TAKEN TO THE CENTERLINE OF THE PART UNLESS OTHERWISE SPECIFIED.

3. DIMENSIONS ARE TO BE TAKEN TO THE SURFACE UNLESS OTHERWISE SPECIFIED.

4. DIMENSIONS ARE TO BE TAKEN TO THE CENTERLINE OF THE HOLE UNLESS OTHERWISE SPECIFIED.

5. DIMENSIONS ARE TO BE TAKEN TO THE CENTERLINE OF THE SHAFT UNLESS OTHERWISE SPECIFIED.

6. DIMENSIONS ARE TO BE TAKEN TO THE CENTERLINE OF THE BORE UNLESS OTHERWISE SPECIFIED.

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DATE: 10/20/17
DESIGNER: [Blank]
CHECKED: [Blank]
ENG. APPR: [Blank]
MGR. APPR: [Blank]

TITLE: Wheel & Brake Kit
 1.5" Axle, 3 Bolt

REV: C
DWG. NO. / PART NO.: ABI-199-62
REV: A

SCALE: 1:1
WEIGHT: [Blank]
SHEET: 1 OF 1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	ABI-161-03000	Wheel half, inner	1
2	ABI-162-02700	Wheel half, outer	1
3	ANS-56A	Bolt	3
4	M21044-NS	Locknut	3
5	AP31440301 OR 144-03001	Brake Disk	1
6	ABI-154-00100 OR 154-00100	Retaining Snap Ring	2
7	ABI-153-00400 OR 153-00400	Seal Ring	2
8	ABI-154-00300 OR 154-00300	Grease Seal, Felt	1
9	ABI-153-00500 OR 153-00500	Seal Ring	1
10	ABI-154-01500 OR 154-01500	Seal Cup	1
11	ABI-154-01300 OR 154-01300	Grease Seal, Felt	1
12	ANR60-516	Washer	6
13	13836	Bearing race	6
14	13889	Bearing cone	2

REV	DATE	DESCRIPTION	INT
B	6/6/17	Corrected typo for item 13. Changed 13836 to 1383A.	A,JH
C	2/18/19	Added "1" between "ABI" and number for items 1, 2, & 8. Added second part number format for item 5.	A,JH
D	1/28/2020	Added second part number format for items 6-11.	JTE

PROFIT AND COMMENTS:

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15. DIMENSIONS ARE TO BE TAKEN TO THE CENTERLINE OF THE BORE UNLESS OTHERWISE SPECIFIED.

DATE: 12/20/19
DESIGNER: [Blank]
CHECKED: [Blank]
ENG. APPR: [Blank]
MGR. APPR: [Blank]

TITLE: Wheel Assembly
 1.5 Dia. Axle

REV: D
DWG. NO. / PART NO.: ABI-40-75D
REV: D

SCALE: 1:1
WEIGHT: [Blank]
SHEET: 1 OF 1

ITEM	Part Number	DESCRIPTION	QTY
1	ABI-50-50N	BRAKE ASSEMBLY	2
2	ABI-40-75T	WHEEL ASSEMBLY, 1.5", 6 BOLT	2

DATE	REV.	DESCRIPTION	DATE	APPROVED

<p>DESCRIPTION</p> <p>1. THIS DRAWING IS THE PROPERTY OF AIRFRAMES ALASKA, INC. AND IS TO BE KEPT IN CONFIDENCE. IT IS TO BE USED ONLY FOR THE PROJECT AND QUANTITY SPECIFIED HEREON. IT IS NOT TO BE REPRODUCED, COPIED, OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF AIRFRAMES ALASKA, INC.</p> <p>2. THIS DRAWING IS THE PROPERTY OF AIRFRAMES ALASKA, INC. AND IS TO BE KEPT IN CONFIDENCE. IT IS TO BE USED ONLY FOR THE PROJECT AND QUANTITY SPECIFIED HEREON. IT IS NOT TO BE REPRODUCED, COPIED, OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF AIRFRAMES ALASKA, INC.</p>	<p>REVISIONS</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>NO.</th> <th>DATE</th> <th>DESCRIPTION</th> </tr> </thead> <tbody> <tr> <td> </td> <td> </td> <td> </td> </tr> </tbody> </table> <p>MATERIAL:</p> <p>FINISH:</p>	NO.	DATE	DESCRIPTION			
NO.	DATE	DESCRIPTION					

FILE:	Wheel & Brake Kit
SEE DWG. NO. / PART NO.:	C / ABI-199-62A
SCALE:	1:1
WEIGHT:	
SHEET:	1 OF 1

ITEM	PART NUMBER	DESCRIPTION	QTY
1	ABI-11-02700	Inner Wheel Nut Assembly	1
2	ABI-13-02700	Outer Wheel Nut Assembly	1
3	ANS-56A	Bolt	4
4	ANS-51A	Washer	12
5	HCS104400	Locknut	4
6	AF10440000 OR 10440000	Brake Disc	1
7	1584A	Braking Cone	2
8	1585P	Braking Cone	2
9	ABI-15-00100 OR 15-00100	Retaining Snap Ring	2
10	ABI-15-00400 OR 15-00400	Sand Ring	2
11	ABI-15-00300 OR 15-00300	Grease Seal, Flat	1
12	ABI-15-00500 OR 15-00500	Sand Ring	1
13	ABI-15-01300 OR 15-01300	Sand Clip	1
14	ABI-15-01300 OR 15-01300	Grease Seal, Flat	1

<p>DESCRIPTION</p> <p>1. THIS DRAWING IS THE PROPERTY OF AIRFRAMES ALASKA, INC. AND IS TO BE KEPT IN CONFIDENCE. IT IS TO BE USED ONLY FOR THE PROJECT AND QUANTITY SPECIFIED HEREON. IT IS NOT TO BE REPRODUCED, COPIED, OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF AIRFRAMES ALASKA, INC.</p> <p>2. THIS DRAWING IS THE PROPERTY OF AIRFRAMES ALASKA, INC. AND IS TO BE KEPT IN CONFIDENCE. IT IS TO BE USED ONLY FOR THE PROJECT AND QUANTITY SPECIFIED HEREON. IT IS NOT TO BE REPRODUCED, COPIED, OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF AIRFRAMES ALASKA, INC.</p>	<p>REVISIONS</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>NO.</th> <th>DATE</th> <th>DESCRIPTION</th> </tr> </thead> <tbody> <tr> <td> </td> <td> </td> <td> </td> </tr> </tbody> </table> <p>MATERIAL:</p> <p>FINISH:</p>	NO.	DATE	DESCRIPTION			
NO.	DATE	DESCRIPTION					

FILE:	40-75T Wheel Assy
SEE DWG. NO. / PART NO.:	D / ABI-40-75T
SCALE:	1:1
WEIGHT:	
SHEET:	1 OF 1

ITEM	PART NUMBER	DESCRIPTION	QTY
1	ABI-30-60A	BRAKE ASSEMBLY	2
2	ABI-40-60	WHEEL ASSEMBLY: 1.25" AXLE, 6 BOLT	2

Wheel & Brake Kit
1.25" Axle, 6 Bolt

REV: **C** DWG. NO.: **7** PART NO.: **ABI-199-71** REV: **A**
SCALE: 1:1 WESGCR SHEET 1 OF 1

ZONE	REV.	DESCRIPTION	DATE	APPROVED

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	ABI-11-07000	Wheel half, inner	1
2	ABI-155-04500	Wheel half, outer	1
3	AP1164-04700 OR 164-04700	Brake disk	1
4	AN960-416	Washer	12
5	AN4-36A	Bolt	6
6	M21044-N4	Locknut	6
7	ABI-153-00200 OR 153-00200	Seal Ring	4
8	ABI-154-02800 OR 154-02800	Felt grease seal, inner	1
9	ABI-155-00200 OR 155-00200	Retaining Ring	2
10	181125	Sealing cone	2
11	08231	Bearing race	2
12	ABI-154-00200 OR 154-00200	Felt grease seal, outer	1

Wheel Assembly 4060
1.25 Dia. Axle

REV: **C** DWG. NO.: **7** PART NO.: **ABI-40-60** REV: **D**
SCALE: 1:1 WESGCR SHEET 1 OF 1

REV.	DATE	DESCRIPTION	INIT
B	6/6/2017	Removed 20429 suffix from bearings	TTT
C	1/30/2019	UPDATED P/N FORMATTING OF ITEM 3	AJH
D	1/28/2020	ADDED SECOND PART NUMBER FORMAT FOR RING 7, 8, 9, AND 11	JTE

